TECHNICAL PAPER

OpticalCon®

Fiber Optic Connection System

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Subject:

Mechanical, electrical and optical tests applied to the OpticalCon® transmission system for Pro Audio / Video industry purposes with main focus on changes in attenuation.

Optical performance is being examined with regard to attenuation and its variation vs. environmental and mechanical conditions.

Summary:

This documentation describes the results of the test series conducted at Neutrik AG, University of Applied Sciences of Technology Buchs NTB and Electrosuisse-Fehraltorf (SEV Associateon for Electrical Engineering, Power and Information Technologies).

The tests were carried out in accordance with the IEC-Standard main groups IEC 60794 and IEC 61300 as well as to Neutrik internal specifications.

Content of Test Reports

1 Optical Attenuation

Object:

Examination of the receptacle NO2FD in combination with the plug NO2-MX to determine the attenuation in a fiber optic system.
For the test of the cable connector a completely assembled OpticalCon cable was used. See fig. 1.

Test specimens:

Single mode:	NKO2SA-0-2 (2 m length)
Multi mode:	NKO2M-0-1 (1 m length)

Test Set-Up:

Test procedure according to IEC 61300-3-4 figure 4 with mode filter described in table 3 for multi mode, no mode filter for single mode was used.

Test equipment:	light source	EXFO FLS-600
	power meter	EXFO FPM-600
Launching cables:	0.9 mm precision fibres, assembled by H&S (Huber & Suhner)	
Reference complex:	H & S adapter FLC-FLC-A	
Measuring wave lengths:	Single mode:	1,310 nm
	Multi mode:	850 nm
Cable length:	Single mode:	2 m
	Multi mode:	1 m
Comment:	Short cable lengths do not affect attenuation remarkably and are therefore not considered.	

Results:

The combination of receptacle NO2FD and plug NO2MX show excellent attenuation values and are below the defined limits in the average.

1 Optical Attenuation (contd.)

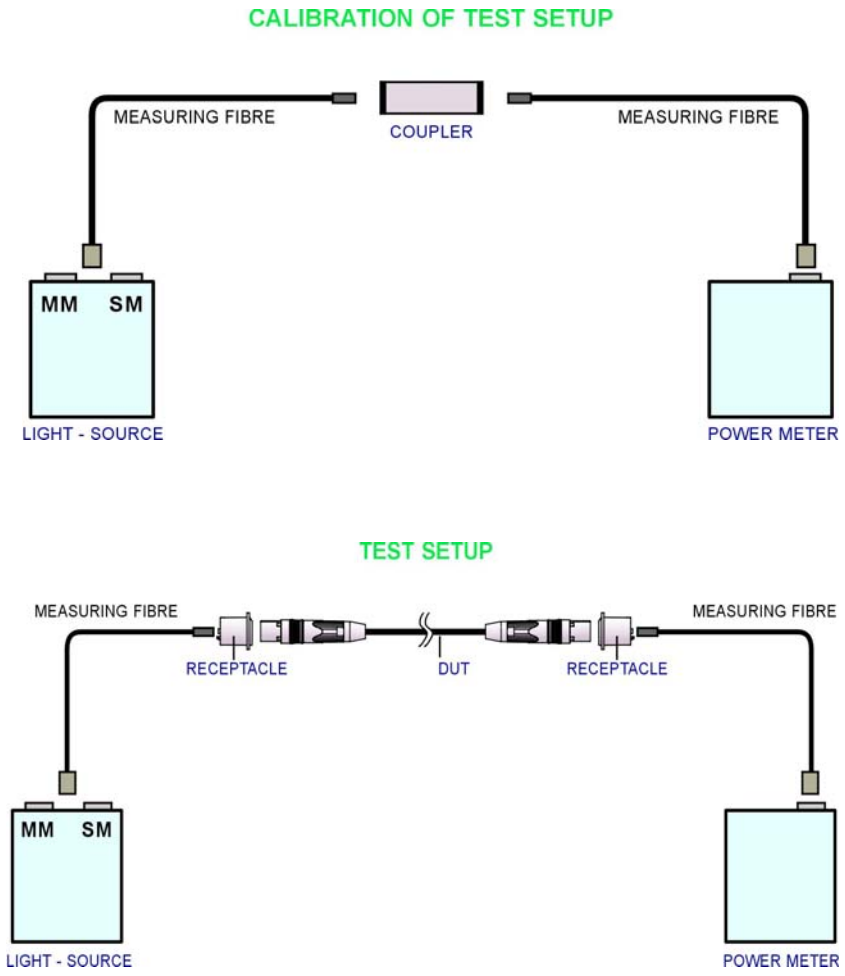

Fig. 1

Limit Values (per mating pair):

Single mode:	0.5 dB
Multi mode:	0.35 dB

Measurements:

Basis of test series: 50 sets of cable assemblies

Single mode:	0.10 – 0.44 dB
Multi mode:	0.08 – 0.32 dB

2 Vibration

Object:

Examination of the two components receptacle NO2-4FD and plug NO2-MX. The intention of the test was to determine their attenuation in a fiber optic system before, during and after the vibration test.
In addition the test presents the change in contact resistance of the electrical contacts as well as the function of the mechanical locking system and the wear.

The test was carried out by an independent laboratory: NTB, Interstaatliche Hochschule für Technik Buchs" division "Labor Mess- und Simulationstechnik" located in Buchs/ Switzerland.

Test Set-Up:

For the vibration test two receptacles NO2-4FD per axis were mounted. The front side was mated with a NKO2M-4S75-0-1 OpticalCon cable. The rear end was connected with the test instrument via precision measuring cables (see fig. 2a/b).

The applied test set-up complies with IEC 61300-2-1 table 1.

Shaker:	TIRAVIB Model 5200, controlled by an external power amplifier and a PC with software VibeLab-Pro (fig. 2 a/b).	
Test instruments:	light source	EXFO FLS-600
	power meter	EXFO FPM-600
Launching cables:	0.9 mm precision fibres, assembled by H&S	
Measuring wave lengths:	single mode:	1,310 nm
	multi mode:	850 nm
DUT cable length:	single mode:	2 m
	multi mode:	1 m
Comment:	Short cable lengths do not affect attenuation remarkably and are therefore not considered.	

2 Vibration (contd.)

Vibration Severity:

Frequency range:	10 – 55 Hz sinusoidal
Amplitude displacement:	1.52 mm (3.04 mm p-p)
Acceleration:	up to 20 g (200 m/s^2)
Sweep rate:	2 min/cycle
Number of sweeps:	15
Axis:	X, Y, Z

After 15 cycles the receptacles were changed to the next axis without disconnecting the pugs to avoid any mismatching.

Results:

Attenuation before, during and after vibration test:

Changes in attenuation:

Single mode:- 0.08 dB to - 0.03 dB
Multi mode: - 0.03 dB to + 0.13 dB

The reason for the attenuation improvement compared to the initial values may result from new positioned ferrules as a result of vibration.

Measurement during vibrations showed no variation in attenuation.

Electrical Contact Resistance

The contact resistance has changed from 4.6 mΩ average to 4.7 mΩ per contact.

Mechanical

The locking mechanism withstands this extreme vibration without any problems, i. e. no separation or functional deteriorization occurred..

2 Vibration (contd.)

Fig. 2a: Vibration equipment and test cable arrangement

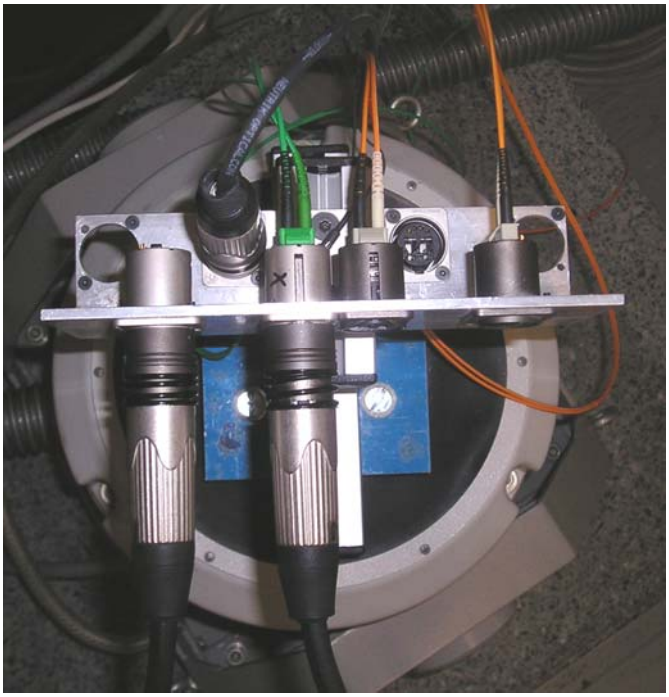

Fig. 2b: Vibration equipment and test cable arrangement

3 Cable Retention

Object:

Test of the cable retention efficiency. The OpticalCon cables NKO* were exposed to tractive forces until the cable started to move.

Test Set-Up:

The applied test procedure is referred to IEC 61300-2-4.

Tension-Tester:	Versa Test Mecmesin 0-1,000N (fig. 3)
Measuring Instruments:	AFG-R 1000N Mecmesin
Assembled cable types:	NKO2M-0-1 multi mode 2 fibers NKO2M-4S75-0-1 multi mode 2 fibers and 4 copper wires NKO2SA-0-1 single mode 2 fibers NKO2SA-SMPTE-0-1 single mode 2 fibers and 4 copper wires

Results:

NKO2M-0-1 multi mode 2 fibers	> 500N
NKO2M-4S75-0-1 multi mode 2 fibers and 4 copper wires	> 500 N
NKO2SA-0-1 single mode 2 fibers	> 500N
NKO2SA-SMPTE-0-1 single mode 2 fibers and 4 copper wires	> 350N

Fig. 3: Equipment for examination of cable retention

4 Locking mechanism

Object:

Tensile strength measurement of the locking mechanism.

Test Set-Up:

Same test set-up as used in clause 3. Cable Retention. Instead of the cable a mechanical adapter was used to fix the plug.

Results:

Tensile strength > 1,000 N

At a force of 1,000 N the test was stopped without any damages of the locking device.

5 Impact

Object:

The impact test is performed to show possible deformations or plug malfunction of the internal mechanism due to heavy mechanical exposure.

Test Set-Up:

The applied test procedure is referred to the IEC 61300-2-12 Method A pendulum drop (fig. 4).

Test item:	cable connector NO2-4MX
First part of test:	front side of connector protected by a protection cap of EPDM (protection cap is supplied with each cable drum)
Second part of test:	no connector protection

Parameters of Test:

Distance from centre of rotation:	2.25 m
Number of drops:	5
Falling height:	1.0 – 1.9 m
Ground:	steel plate, thickness 25 mm
Plug fixation:	small wire

Results:

Tests 1 – 3	no visible abrasions, no functional problems
Test 4	minimal abrasions at the edge of the plug, but no functional problems

5 Impact (contd.)

Fig. 4: Test set-up "Impact"

Test #	with cap	drop height	drops	comment	result
		m			
1	yes	1.0	5		no visible abrasion full function
2	yes	1.9	5		no visible abrasion full function
3	yes	1.0	5	extremely manual acceleration	no visible abrasion full function
4	no	1.5	5	valuation after each drop	minimum abrasion full function

Table 1: Impact test IEC 61300-2-12 method A

6 Mating Durability

Object:

The mating durability test was carried out to show the change in attenuation (optical) and the change of electrical contact resistance.

Test specimens:	NKO2M-0-1 multi mode 2 fibres NKO2SA-0-1 single mode 2 fibres NKO2SA-SMPTE-0-1 single mode 2 fibres and 4 copper wires

Test Set-Up:

Test procedure according to IEC 613000-2-2 in combination with IEC 61300-3-4 figure 4 with mode filter as defined in table 3 for multi mode, no mode filter for single mode.

Contact resistance measurement according to IEC 60512-2.

The test was realized with the equipment shown in fig. 5.

Mating cycles:	1,000	
Launching:	light source	EXFO FLS-600
	power meter	EXFO FPM-600
Measuring cables:	0.9 mm precision fibres, assembled by H&S	
Measuring wave lengths:	single mode:	1,310 nm
	multi mode:	850 nm
DUT cable length:	single mode:	1 m
	multi mode:	1 m

6 Mating Durability (contd.)

Results:

Multi mode: 0.17 dB without cleaning, 0.08 dB after cleaning

Single mode: 0.45 dB without cleaning, 0.25 dB after cleaning

The test results of the electrical contacts are handled in chapter 11.

Fig. 5: Test facility for mating durability

7 Change of Temperature

Object:

Variations in attenuation due to temperature changes.

The test was arranged with a single mode cable drum which is more critical than multi mode.

Test Set-Up:

Test procedure according to IEC 61300-2-22 in combination with IEC 61300-3-4 figure 4.

The test was realized in a temperature testing chamber type WEISS WK11-180/40.

Test cycles:	16 (96h)	
Profile of temperature:	-25°C to +75°C (fig. 6)	
Test instruments:	light source	EXFO FLS-600
	power meter	EXFO FPM-600
Launching cables:	0.9 mm precision fibres, assembled by H&S	
Measuring wave lengths:	single mode at 1,310 nm	
Cable length:	300 m	
Test specimen:	NKO2SA-3-300.	

Results:

Maximum increase in attenuation of 0.42 dB over the whole temperature range.

7 Change of Temperature (contd.)

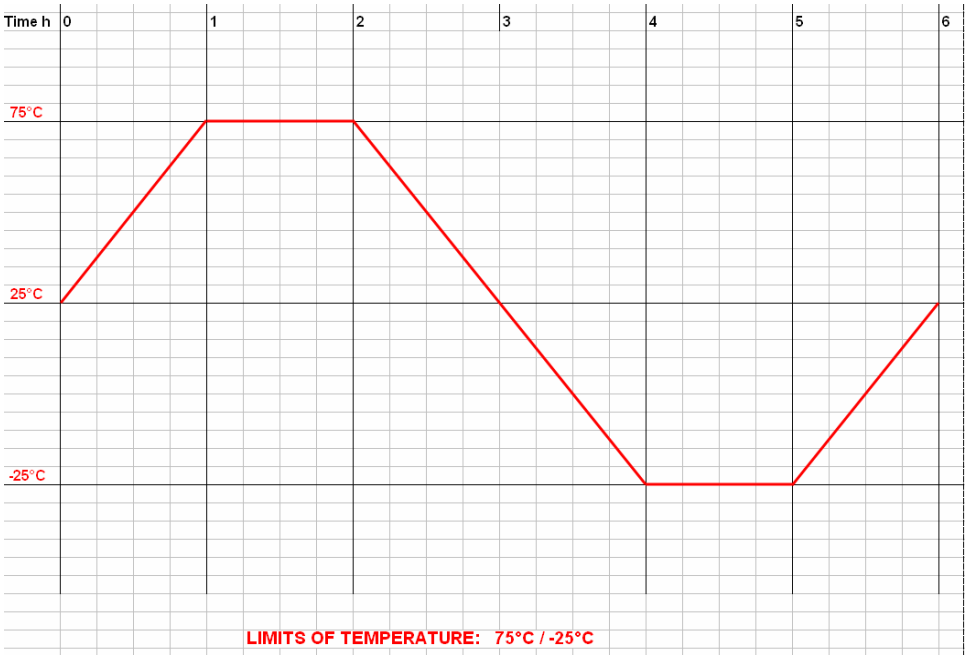

Fig. 6: Profile of temperature

8 Flexing

Object:

Variations of attenuation and mechanical damage of fiber optic cable due to a defined flexing procedure.

Assembled cable types:	NKO2M-0-1 Multi mode 2 fibres NKO2SA-0-1 Single mode 2 fibres NKO2SA-SMPTE-0-1 Single mode 2 fibres and 4 copper wires

Test Set-Up:

Measurement of attenuation before, during and after flexing cycles.

Test procedure according to IEC 61300-2-44 in combination with IEC 61300-3-4 figure 4 with mode filter as defined in table 3 for multi mode, no mode filter for single mode.

Test equipment: fig. 7 and 8

Test cycles:	1,000 / 5,000	
Mass of weight:	10 N or 20 N depending on cable type	
Flexing angle:	± 90°	
Flexing speed:	ca. 12 cycles/min	
Test Instruments:	light source power meter	EXFO FLS-600 EXFO FPM-600
Launching cables:	0.9 mm precision fibres, assembled by H&S	
Measuring wave lengths:	single mode: Multi mode:	1,310 nm 850 nm
DUT cable length:	single mode: multi mode:	1 m 1 m

8 Flexing (contd.)

Results:

a) Change in attenuation:

Single mode	0.05 dB to 0.20 dB
Multi mode	0.00 dB to 0.03 dB

b) Mechanical cable damage:

1,000 cycles:	no damage
5,000 cycles:	no significant damage, single strands (AWG 16) partly broken

Principle of Test:

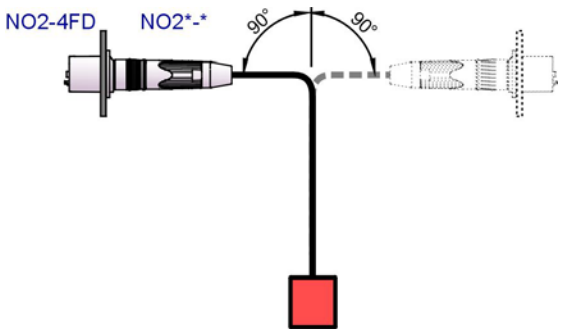

Fig. 7: According to IEC 61300-2-44 (IEC 61300-3-4)

8 Flexing (contd.)

Testing Fixture:

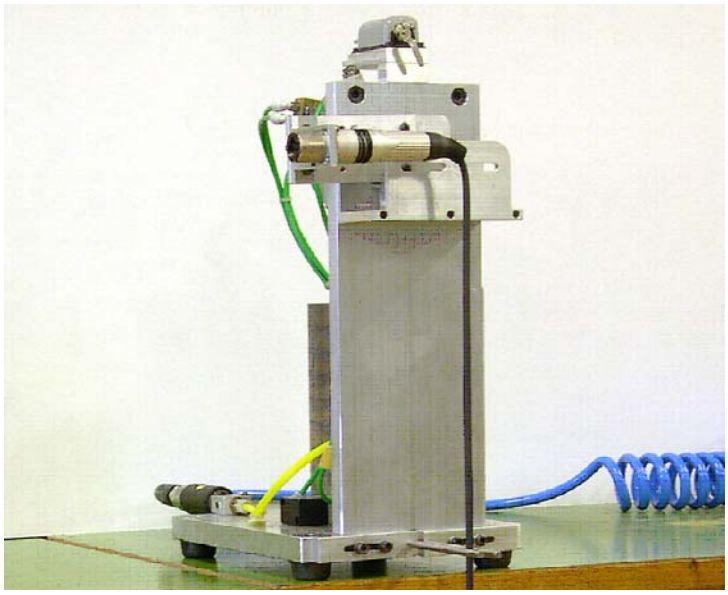

Fig. 8: Test set-up for flexing

9 Dust

Object:

Variations of attenuation due to massive dust penetration. The test was carried out with single mode cables which are more susceptible to soiling than multi mode cables.

The test was carried out by an independent laboratory: Electrosuisse, test laboratory PQ/PIK in 8320 Fehraltorf, Switzerland.

Test Set-Up:

The OpticalCon connector was exposed to dust from both sides in wired condition for 60 minutes. The built-in sealing shutters protected the optical conductor at the front side, the plugged-in LC-Duplex connectors shield the rear side.

Test procedure according to IEC 61300-2-27 in combination with IEC 61753-1-1 Tab. A5 Test No.16 and IEC 61300-3-4 figure 4.

Test specimen:	NO2-4FD - Receptacle	
Particle size:	d < 150 µm	
Dust type:	talcum powder	
Temperature:	19°C	
Relative humidity:	54%	
Duration of penetration:	1 h	
Test Instruments:	light source	EXFO FLS-600
	power meter	EXFO FPM-600
Launching cables:	0.9 mm precision fibres, assembled by H&S	
Measuring wave lengths:	single mode:	1,310 nm
DUT cable length:	single mode:	2 m

9 Dust (contd.)

Results:

	Attenuation	Initial	After Contamination
NO2-4FD-R	A	0.31	0.34
	B	0.36	0.38
NO2-4FD			
	A	0.38	0.39
	B	0.33	0.36

Table 2: Dust test - attenuation in dB

Channel A was defined as for the front side of the receptacle

The corresponding power level was calibrated at 4.91 dBm @ 1310nm (=0.00dB)

Maximum increase in attenuation: 0.03 dB

The IP rating can be defined with IP 5x.

Fig. 9: Dust sediment on the rear side of the receptacle after 60 min.

9 Dust (contd.)

Fig. 10: Dust sediment on the front side of the receptacle after 60 min.

10 Cable Drum

Object:

Variations of the attenuation due to winding quality on cable drums.

First part of the test:	attenuation measurement of a perfectly wound drum
Second part of test:	unwinding of the cable drum and attenuation measurement of the unwound cable
Third part of the test:	rewinding of the cable drum in a typical on stage manner, i. e. with a lot of crossed cable windings

Test Set-Up:

Test procedure according to chapter 1 "Attenuation".

Parameters:

Drum assembly:	NKO2SA-3-1000 - single mode 2 x 9/125µm
Cable length:	1,000 m
Wave length:	1,310 nm

Results:

First test (wound cable drum):	attenuation initial	channel A: 0.34 dB channel B: 0.37 dB
Second test (unwound cable drum):	change in attenuation - 0.04 dB to - 0.07dB	
Third test (re-wound cable drum):	0.01 dB to 0.08 dB	

11 Contact Resistance

Object:

Initial value and variation of contact resistance.

The measurement was realized with a connector NO2*-4MX mated with the receptacle NO2-4FD before and after 1,000 mating cycles.

Test Set-Up:

Test procedure according to IEC 60512-2 test 2a

Measuring Instrument: HIOKI – 3540 Millivoltmeter

Results: see table below

Contact Resistance mΩ		
	measured average value	**conditional value**
initial	**4.6**	**6.0**
after 1,000 cycles	**5.7**	**7.0**

12 Dielectric Strength

Object:

Same test set-up as used in clause 11. Contact Resistance. It was checked in completely mated, half mated and unmated condition. Each combination of contact to contact and contact to shell was judged.

Test Set-Up:

Test procedure according to IEC 60512-2 test 4a

Measuring Instrument: GOR-1 Dielectrometre

Test Parameter: 0 – 6 kV

The conditional value of dielectric strength was defined as > 1.5 kV.

Results:

Minimum dielectric strength: 2.0 kV.

13 Insulation Resistance

Object:

Same test set-up as used in clause 11. Contact Resistance.

Test Set-Up:

Test procedure according to IEC 60512-2 Test 3a

Measuring Instrument: METRISO C
maximum measurable isolation resistance 100 GΩ

Test Parameter: test voltage 500V DC

The insulation resistance was defined with > 10GΩ.

Results:

The minimum insulation resistance was measured to be 64.7GΩ.

14 Current Capacity

Object:

Temperature rise of contacts as a result of electrical current.

Test Set-Up:

Test procedure according to IEC 60512-5-1 test 5a

Current source: VAREG, 3V 0-50 A rms

Measuring Instrument: TESTO 935 Thermometer, 2 channels
-50 - +350°C

The maximum temperature rise was defined generally with < 40K.

The measurements were realized for the following wires and currents:

1 contacts 1-4 wired with 0.22 mm^2, 6 Amps through all contacts

2 contacts 1+4 wired with 1.5 mm^2, 10 Amps through both contacts
in case of SMPTE application

3 contacts 1+4 wired with 1.5 mm^2, 10 Amps through both contacts and additionally
contacts 2+3 wired with 0.22 mm^2, 1 Amp through both contacts in case of
SMPTE application.

Results:

Ad 1: 26.7K

Ad 2: 23.1K

Ad 3: 28.6K

A rated current of 6 A (10 A for the SMPTE cable) can be defined.

Attachment: Cable specifications

	2M-4S75	2M	2S (SA)	2S (SA)-SMPTE
number of fibers	2	2	2	2
fiber type	multi mode	multi mode	single mode	single mode
Attenuation	2.5 dB/km @ 850 nm 0.7 dB/km @ 1,300 nm	3 dB/km @ 850 nm 1 dB/km @ 1,300 nm	0.5 dB @ 1,300 nm (1,550 nm)	0.5 dB @ 1,300 nm (1,550 nm)
core diameter	50 µm	50 µm	9 µm	9 µm
cladding diameter	125 µm	125 µm	125 µm	125 µm
fibre cable design	tight-buffer	tight-buffer	tight-buffer	tight-buffer
copper wires	4 x AWG 18 (0.75 mm²)	-	-	2 x AWG 24 2 x AWG 16
outer shield	-	-	-	copperbraid-tinned, 95 % coverage
strength member	2 mm GFK	-	-	1.02 mm stainless steel
cable retention	Aramid yarn	Aramid yarn	Aramid yarn	crimp type
overal diameter	8.9 mm	5 mm	5 mm	9.2 mm
jacket material	PUR	PUR	PUR	PVC Belflex®
Color	black, matte	black, matte	black, matte	black, matte
min. bending radius	10 cm	4 cm	4 cm	10 cm
Weight	78 kg/km	23 kg/km	23 kg/km	118 kg/km
operating temp.	–20°C to +70°C	–55°C to +85°C	–55°C to +85°C	–30°C to +60°C
crush resistance	200 N/cm IEC 60794-1-2 E3	440 N/cm TIA/EIA-455-41 mil. requ.	440 N/cm TIA/EIA-455-41 mil. Requ.	1,800 N FOTP-41
impact resistance	o.r.	200 impacts EIA/TIA-455-25 mil. requ.	200 impacts EIA/TIA-455-25 mil. requ.	20 cycles @1.32 lbs FOTP-25
flex resistance	5,000 cycles IEC 60794-1-2 E6	2,000 cycles TIA/EIA-455-104 mil. requ.	2,000 cycles TIA/EIA-455-104 mil. requ.	1,000 cycles @ 3.6'' FOTP-104 15,000 cycles @
tensile strength	1750 N	600 N	600 N	o.r.
applicable standards	-	-	-	SMPTE311M